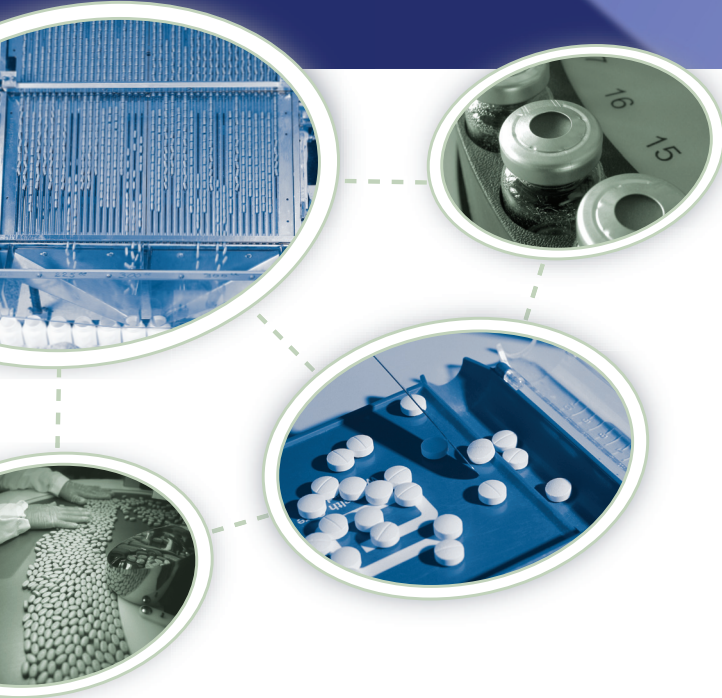


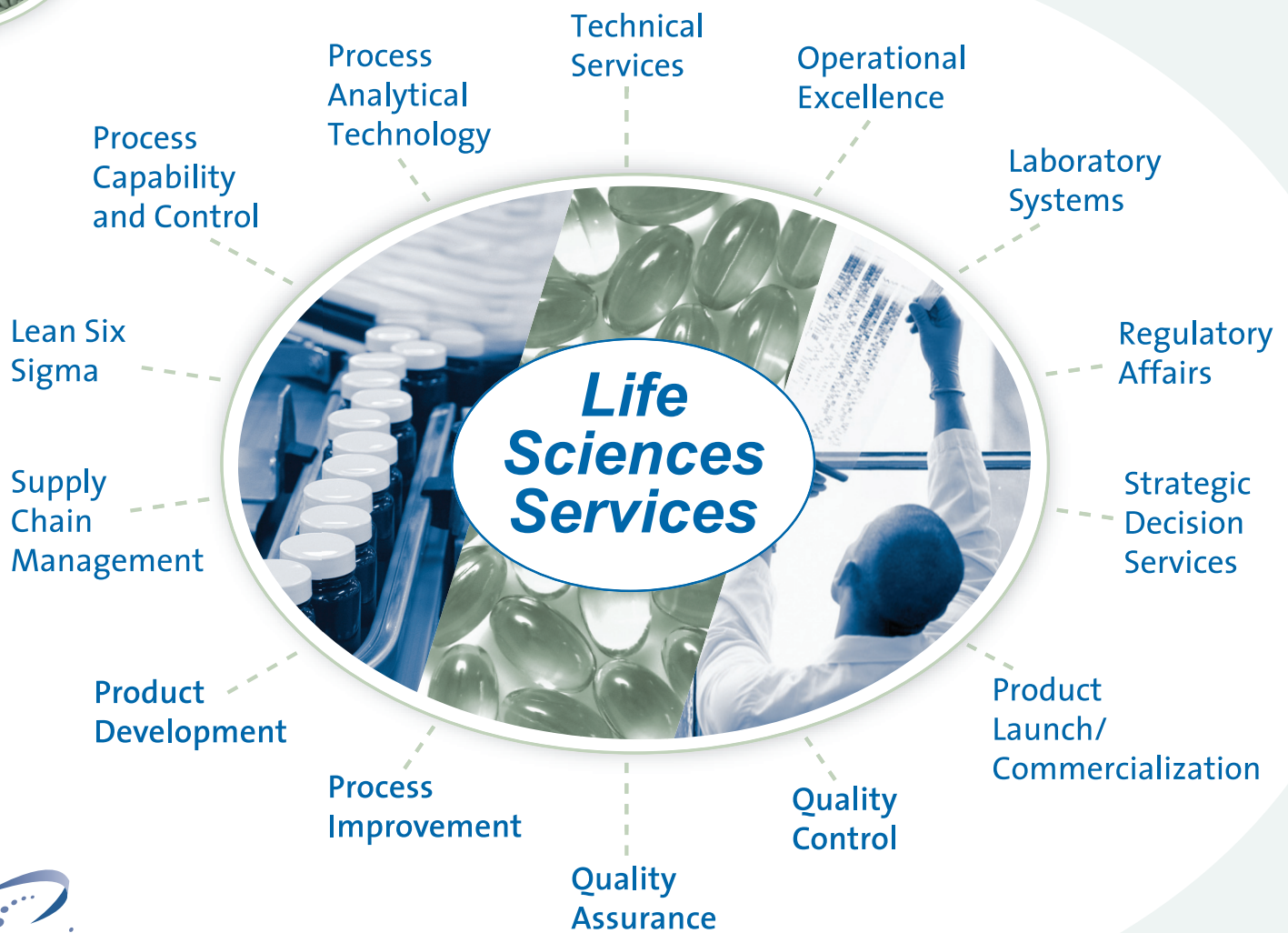


Integrated, Sustainable Solutions

for the Life Sciences Industry



Founded in 1962 and serving the most respected pharmaceutical, biotechnology and healthcare firms in the world, **Tunnell Consulting** integrates technical, process and organizational skills to boost the operating performance of each unique client it serves.



We get results like these...



- Swiftly led an international pharmaceutical/biotechnology client out of "export hold" status after the FDA granted limited time for compliance remediation.
- Increased a multi-billion dollar pharmaceutical client's manufacturing capacity 40%, and saved the company an estimated \$22 million by reducing and controlling process variation.
- Effected widespread culture change for a major pharmaceutical organization, resulting in a 2x increase in manufacturing capacity, and reducing batch record review cycle time 50%.
- Cut chemotherapy infusion time 60% at a 600-bed hospital.
- Implemented a Lean Six Sigma methodology for a consumer products giant, producing \$15 million in bottom-line results through increased throughput, reduced cycle time and process improvement.
- Helped a highly diversified client develop a highly successful OTC product, marking the first time the company outsourced product development. A 30-fold ROI was reported in year one alone.
- Created a state-of-the-art technology transfer process for a pharmaceutical world leader – reducing cycle time 4-8 months in the transfer of product/process through commercialization.
- Developed a robust R&D lab training program for a rapidly expanding worldwide pharmaceutical company, boosting throughput/productivity by more than 30%.
- Reduced an S&P 500 index company's order cycle time 40% through distribution center redesign.
- Executed an accelerated acquisition approach for a large medical device company, achieving all synergy targets (\$70 million in savings), and significantly boosting company sales revenues.

For respected companies like yours ...



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